



PUSHCORP, INC.
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AFD70-2

Part/Arm Number: **ASMO0859-1 & ASMO0862-1**
 Cage Number: 01 CB

All Dimensions are Before Plating Unless Specified.	
No Forming Helical Taps	
Surface Finish on Unspecified Surfaces to be 53 Micro Inches	
Drawing Per ASME Y14.5M-1994	Down By: WFB8
Break Edges 0.015 Max	Base Eng: GDJ/AVN
Part To Be Free of Burs	Reasoning: EVG/WHR
Tolerances	Scale: 1:100 (SCALE)
Angle: $\pm 1.0^\circ$	Material: INCH58 (TITN)
XXX: 50.003	Mount: N/A
XXX: 50.01	File Name: AFD70-2.DWG
XXX: 50.03	

Rev	Description	Date
1	INITIAL RELEASE	1-24-01
2		
3		
4		
5		
6		
7		

2.25 [57.2]	2.078 [52.77]	2.25 [57.2]	4X M6 x 1 SOCKET HEAD CAP SCREW Ø3.54 [Ø90.0]
2.50 [63.5]	2.075 [52.71]	3X Ø0.42 [Ø10.7] FOR M10 FLATHEAD SOCKET SCREWS	
2.50 [63.5]	2.075 [52.71]		
4.18 [106.3]	9.80 [248.9]	5.90 [149.9]	
1.200 [30.48]	8.40 [213.4]	5.65 [143.5]	
6.000 [152.40]			
1.365 [34.68]			
5.669 [144.00]			