



2.835 [72.0]
 2.500 [63.5]
 2.500 [63.5]
 2X Ø0.204 [Ø5.2] ↓ .40 [10.0]
 2.500 [63.5]
 2.500 [63.5]
 4X Ø0.250 [Ø6.4] THRU
 Ø2.004 [Ø50.9] ↓ .10 [2.5]

15.09 [383.3]
 5.29 [134.4]
 MOTOR COOLING PORT
 Rc 1/8 METRIC
 MOTOR COOLING PORT
 Rc 1/8 METRIC
 COLLET UNCLAMP PORT
 Rc 1/8 METRIC

6.20 [157.5]
 6.20 [157.5]
 Ø4.29 [Ø109.0]

All Dimensions are Before
 Plating Unless Specified.
 No Forming Helical Taps
 Surface Finish on Unspecified
 Surfaces to be S3 Micro Inches

Down By: VFB8
 Bsc. Eng: GDD/JMN
 Reasoning: EXHAUSTER
 Date: 12/20/06
 Author: JMC/CC/LE
 Angle: ±1.0°
 X.XX: 40.003
 X.XX: 40.01
 X.XX: 40.03
 N/A
 File Name: STC1503-BT30.dwg

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STC1503-BT30

Part/Arm Number: **ASM01742-1**
 Cage Number: 011CB
 Scale: **B**
 Page: 1 of 1

NOTE:
 (1) PRELIMINARY DRAWING

Rev	Description	Date
1	INITIAL RELEASE	12/20/06
2		
3		
4		
5		
6		
7		